1. Parts

- Speed ring
- Internal Diffuser
- Front Diffuser
- Soft box Body

Metal rod:
- Rectangular: 4 rods
- Octagon: 8 rods
   (included with soft box)

2. Assembly order of the rods in the speed ring.

Each hole in the speed ring has a molded label. Please review the type of soft box you have and reference the following assembly order for rod placements.

<table>
<thead>
<tr>
<th>TYPES</th>
<th>MODEL</th>
<th>ASSEMBLY ORDER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Square</td>
<td>SB36</td>
<td>R1 then R3, R2, R4</td>
</tr>
<tr>
<td>Rectangular</td>
<td>SB24 x 32, SB36 x 48, SB48 x 72</td>
<td>R1 then R3, R2, R4</td>
</tr>
<tr>
<td>Strip</td>
<td>SB12 x 36</td>
<td>Strip1 then Strip3, 2, 4</td>
</tr>
<tr>
<td>Octagon</td>
<td>OB48</td>
<td>Uses all ring hole</td>
</tr>
</tbody>
</table>

Assembly

Disassembly

Place the first rod and then the one opposite as indicated in assembly order above.

Pull the first rod and then one from the opposite side. Repeat until rods are released.
3. Internal diffuser

Locate the elastic snap straps on the inside of the soft box. Snap the panel to each strap.

4. Front diffuser

Work opposite corners attaching the Velcro and work toward the center of each strip.

- Grip and extend to the edges and press Velcro together.
- Attach the opposite corners and press the Velcro strips together.

5. Attach the soft box speed ring to the strobe.

6. Once the speed ring is attached,

press the Velcro strips together to close the soft box.

7. Cautions

These boxes are designed for strobe use with modeling lamps of 250 watts or less.
Do not leave the modeling lamp at full power for extended periods.
Be careful not to soil the diffuser panels.